

Work Order ID 59770

Thursday, June 10, 2010 2:47:30 PM



Page 1

Item ID: D206-559-021

Accept



Setup Start



Revision ID:

Item Name: Bearpaw

Stop



Start Date: 6/10/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 6/25/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: *H*Date: *10-6-10*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-559

J -PRELIM

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-559-021 CHG007

*8/10/06/14**HJ for BG 10/06/14*

160

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10.6.14 (40 SP)

170

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/10/06/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-559-021 □ Location: _____ <i>RVA</i>								
190 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

*6/10/10 4**10/06/10**10-6-10 4*

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Picklist Print

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Work Order ID: 59770

Parent Item: D206-559-021

Parent Item Name: Bearpaw

Comments: IPP Rev:C 04.02.17 Blank size changed KJ/JLM
IPP Rev:D 07-01-02 Was K10005 JLM
IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:F 08-05-05 up a chg DD verified by:EC

Start Date: 6/10/2010

Required Date: 6/25/2010

Start Qty: 4.00

Required Qty: 4.00

AN4-15A

Purchased No

160 Each

363.0000

8

\$32



Bolt



10-6-14

Location

Loc Qty

Loc Code

ST358

363

114239

3

114292

60

114615

100

114784

200

32

AN4-17A

Purchased No

160 Each

860.0000

8

\$32



Bolt



10-6-14

Location

Loc Qty

Loc Code

ST359

860

112314

860

32

AN960JD416

NAS1149D0463J Purchased

No

160 Each

18.0000

16

\$64



Washer



1114576 10-6-14

Location

Loc Qty

Loc Code

ST357

18

107939

18

6.68

D2182B

Manufactured No

160

f

315.5812

1.67

6.68



Rubber Cushion



10-6-14 51 42

Location

Loc Qty

Loc Code

ST402A

9.67

30872

9.67

ST410

305.9112

52649

305.9112

4x

5" 7 mesh 8 10 6 14

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IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC

IPP Rev:F 08-05-05 up a chg DD verified by:EC

Start Qty: 4.00

Required Qty: 4.00

D2274

Manufactured No

160 Each

639.0000

8 1 32



Radius Block



10-6-14 SP

Location

Loc Qty

Loc Code

ST010

639

57714

146

57912

273

59108

220

32

D2438

Manufactured No

160 Each

69.0000

4 16



Clamp



10-6-14 SP

Location

Loc Qty

Loc Code

ST456

69

55603

69

D2529

Manufactured No

160 Each

614.0000

8 32



Washer



16
10-6-14 SP

Location

Loc Qty

Loc Code

ST017

614

56184

14

58568

600

D2671

Manufactured No

160 Each

0.0000

2 8



Bearpaw, 206 Narrow



32
59772 10/6/14

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Shop Packet Print

Page 2

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 IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:F 08-05-05 up a chg DD verified by:EC

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased No

160 Each

3,820.000

8

1 32



Nut



16-6-14 SF

Location

Loc Qty

Loc Code

ST139

2

111827

2

ST300

3818

113422

68

114523

742

114718

1000

114784

2000

9063

8

32

QS200-M44S

Purchased No

160 Each

8.0000

2

18



Clamp



1114917 10-6-14 SF (42)

Location

Loc Qty

Loc Code

ST450

8

113288

8

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REFERENCE ONLY

DART AEROSPACE LTD.

D206-559
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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			20	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						2	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						2	D4010-041	BEARPAW ASSEMBLY
						8	D4011-1	CLAMP, SHORT
						2	D4011-3	CLAMP, LONG
						8	D4011-5	CLAMP, SHORT (OEM)
						10	D4012-1	CUSHION
						2	AN4C10A	BOLT
8	12	8	12	8	12		AN4-15A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
						4	AN4C13A	BOLT
						8	AN4C15A	BOLT
						8	AN4C17A	BOLT
16	24	16	24				AN960JD416	WASHER
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						20	MS21043-4	NUT
				8	12		NAS1149D0463J	WASHER
2		2					QS200M44S	CLAMP

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Revision: K
Date: 09.11.16

Dart Aerospace Ltd

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